
**GCSE
CHEMISTRY
8462/1H**

Paper 1 Higher Tier

Mark scheme

June 2023

Version: 1.0 Final



Mark schemes are prepared by the Lead Assessment Writer and considered, together with the relevant questions, by a panel of subject teachers. This mark scheme includes any amendments made at the standardisation events which all associates participate in and is the scheme which was used by them in this examination. The standardisation process ensures that the mark scheme covers the students' responses to questions and that every associate understands and applies it in the same correct way. As preparation for standardisation each associate analyses a number of students' scripts. Alternative answers not already covered by the mark scheme are discussed and legislated for. If, after the standardisation process, associates encounter unusual answers which have not been raised they are required to refer these to the Lead Examiner.

It must be stressed that a mark scheme is a working document, in many cases further developed and expanded on the basis of students' reactions to a particular paper. Assumptions about future mark schemes on the basis of one year's document should be avoided; whilst the guiding principles of assessment remain constant, details will change, depending on the content of a particular examination paper.

Further copies of this mark scheme are available from aqa.org.uk

Copyright information

AQA retains the copyright on all its publications. However, registered schools/colleges for AQA are permitted to copy material from this booklet for their own internal use, with the following important exception: AQA cannot give permission to schools/colleges to photocopy any material that is acknowledged to a third party even for internal use within the centre.

Copyright © 2023 AQA and its licensors. All rights reserved.

Information to Examiners

1. General

The mark scheme for each question shows:

- the marks available for each part of the question
- the total marks available for the question
- the typical answer or answers which are expected
- extra information to help the examiner make their judgement
- the Assessment Objectives and specification content that each question is intended to cover.

The extra information is aligned to the appropriate answer in the left-hand part of the mark scheme and should only be applied to that item in the mark scheme.

At the beginning of a part of a question a reminder may be given, for example: where consequential marking needs to be considered in a calculation; or the answer may be on the diagram or at a different place on the script.

In general the right-hand side of the mark scheme is there to provide those extra details which confuse the main part of the mark scheme yet may be helpful in ensuring that marking is straightforward and consistent (for example, a scientifically correct answer that could not reasonably be expected from a student's knowledge of the specification).

2. Emboldening and underlining

- 2.1** In a list of acceptable answers where more than one mark is available 'any **two** from' is used, with the number of marks emboldened. Each of the following bullet points is a potential mark.
- 2.2** A bold **and** is used to indicate that both parts of the answer are required to award the mark.
- 2.3** Alternative answers acceptable for a mark are indicated by the use of **or**.
Alternative words in the mark scheme are shown by a solidus eg allow smooth / free movement.
- 2.4** Any wording that is underlined is essential for the marking point to be awarded.

3. Marking points

3.1 Marking of lists

This applies to questions requiring a set number of responses, but for which students have provided extra responses. The general principle to be followed in such a situation is that 'right + wrong = wrong'.

Each error / contradiction negates each correct response. So, if the number of errors / contradictions equals or exceeds the number of marks available for the question, no marks can be awarded.

However, responses considered to be neutral (indicated as * in example 1) are not penalised.

Example 1: What is the pH of an acidic solution?

[1 mark]

Student	Response	Marks awarded
1	green, 5	0
2	red*, 5	1
3	red*, 8	0

Example 2: Name **two** magnetic materials.

[2 marks]

Student	Response	Marks awarded
1	iron, steel, tin	1
2	cobalt, nickel, nail*	2

3.2 Use of symbols / formulae

If a student writes a chemical symbol / formula instead of a required chemical name, or uses symbols to denote quantities in a physics equation, full credit can be given if the symbol / formula is correct and if, in the context of the question, such action is appropriate.

3.3 Marking procedure for calculations

Marks should be awarded for each stage of the calculation completed correctly, as students are instructed to show their working. At any point in a calculation students may omit steps from their working. If a subsequent step is given correctly, the relevant marks may be awarded.

Full marks are **not** awarded for a correct final answer from incorrect working.

3.4 Interpretation of 'it'

Answers using the word 'it' should be given credit only if it is clear that the 'it' refers to the correct subject.

3.5 Errors carried forward

An error can be carried forward from one question part to the next and is shown by the abbreviation 'ecf'.

Within an individual question part, an incorrect value in one step of a calculation does not prevent all of the subsequent marks being awarded.

3.6 Phonetic spelling

Marks should be awarded if spelling is not correct but the intention is clear, **unless** there is a possible confusion with another technical term.

3.7 Brackets

(.....) are used to indicate information which is not essential for the mark to be awarded but is included to help the examiner identify the sense of the answer required.

3.8 Allow

In the mark scheme additional information, 'allow' is used to indicate creditworthy alternative answers.

3.9 Ignore

Ignore is used when the information given is irrelevant to the question or not enough to gain the marking point. Any further correct amplification could gain the marking point.

3.10 Do **not** accept

Do **not** accept means that this is a wrong answer which, even if the correct answer is given as well, will still mean that the mark is not awarded.

3.11 Numbered answer lines

Numbered lines on the question paper are intended to support the student to give the correct number of responses. The answer should still be marked as a whole.

4. Level of response marking instructions

Extended response questions are marked on level of response mark schemes.

- Level of response mark schemes are broken down into levels, each of which has a descriptor.
- The descriptor for the level shows the average performance for the level.
- There are two marks in each level.

Before you apply the mark scheme to a student's answer, read through the answer and, if necessary, annotate it (as instructed) to show the qualities that are being looked for. You can then apply the mark scheme.

Step 1: Determine a level

Start at the lowest level of the mark scheme and use it as a ladder to see whether the answer meets the descriptor for that level.

The descriptor for the level indicates the different qualities that might be seen in the student's answer for that level. If it meets the lowest level then go to the next one and decide if it meets this level, and so on, until you have a match between the level descriptor and the answer. With practice and familiarity you will find that for better answers you will be able to quickly skip through the lower levels of the mark scheme.

When assigning a level you should look at the overall quality of the answer. Do **not** look to penalise small and specific parts of the answer where the student has not performed quite as well as the rest. If the answer covers different aspects of different levels of the mark scheme you should use a best fit approach for defining the level.

Use the variability of the response to help decide the mark within the level, ie if the response is predominantly level 2 with a small amount of level 3 material it would be placed in level 2 but be awarded a mark near the top of the level because of the level 3 content.

Step 2: Determine a mark

Once you have assigned a level you need to decide on the mark. The descriptors on how to allocate marks can help with this. The exemplar materials used during standardisation will help. There will be an answer in the standardising materials which will correspond with each level of the mark scheme. This answer will have been awarded a mark by the Lead Examiner. You can compare the student's answer with the example to determine if it is the same standard, better or worse than the example. You can then use this to allocate a mark for the answer based on the Lead Examiner's mark on the example.

You may well need to read back through the answer as you apply the mark scheme to clarify points and assure yourself that the level and the mark are appropriate.

Indicative content in the mark scheme is provided as a guide for examiners. It is not intended to be exhaustive and you must credit other valid points. Students do not have to cover all of the points mentioned in the indicative content to reach the highest level of the mark scheme.

You should ignore any irrelevant points made. However, full marks can be awarded only if there are no incorrect statements that contradict a correct response.

An answer which contains nothing of relevance to the question must be awarded no marks.

Question 1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.1	a ball of positive charge	do not accept references to protons, nuclei, neutrons	1	AO1 4.1.1.3
	with (negative) electrons embedded		1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.2	(earliest) electrons protons (latest) neutrons		1	AO1 4.1.1.3

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.3	(number of outer shell electrons) 7	allow the number of outer electrons is the same as the group number allow tennessine is a halogen MP2 is dependent on MP1 being awarded	1	AO2 4.1.2.1 4.1.2.6
	(reason) (tennessine is in) Group 7		1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.4	(time needed for) peer review	allow the idea that other scientists had to check the results	1	AO3 4.1.2.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
01.5	($A_r =$) $\frac{(6 \times 7.6) + (7 \times 92.4)}{100}$	allow $\frac{45.6 + 646.8}{100}$ allow $(6 \times 0.076) + (7 \times 0.924)$ allow $0.456 + 6.468$	1	AO2 4.1.1.6
	= 6.924		1	
	= 6.9	allow an answer correctly rounded to 1 decimal place from an incorrect calculation which uses all the data in the table	1	

Total Question 1	9
-------------------------	----------

Question 2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.1	(independent variable) mass (of ammonium nitrate)	allow change in temperature (of solution)	1	AO1 4.5.1.1 RPA4
	(dependent variable) (lowest) temperature (reached by solution)		1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.2	all 6 points plotted correctly	allow a tolerance of $\pm \frac{1}{2}$ a small square	2	AO2
	line of best fit	allow 1 mark for 4 or 5 points plotted correctly	1	AO3 4.5.1.1 RPA4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.3	line extrapolated to y-axis	allow a tolerance of $\pm \frac{1}{2}$ a small square	1	AO3
	(initial temperature) value for temperature where extrapolated line meets y-axis		1	AO2 4.5.1.1 RPA4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.4	temperature decreased	ignore correct references to energy transfer	1	AO1 4.5.1.1 RPA4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.5	(0.3 °C) is the uncertainty (because 0.3 °C) is the range about the mean value	allow values are (a maximum of) 0.3 (°C) either side of the mean allow (because) 16.8 = 16.5 + 0.3 and 16.2 = 16.5 – 0.3	1	AO2 4.3.1.4 4.5.1.1 RPA4
			1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
02.6	random error		1	AO3 4.5.1.1 RPA4

Total Question 2	11
-------------------------	-----------

Question 3

Question	Answers	Mark	AO/ Spec. Ref
03.1	Level 3: The method would lead to the production of a valid outcome. The key steps are identified and logically sequenced.	5–6	AO1 4.4.2.2 4.4.2.3 RPA1
	Level 2: The method would not necessarily lead to a valid outcome. Most steps are identified, but the method is not fully logically sequenced.	3–4	
	Level 1: The method would not lead to a valid outcome. Some relevant steps are identified, but links are not made clear.	1–2	
	No relevant content	0	
	Indicative content • use zinc carbonate and hydrochloric acid • add zinc carbonate to the (hydrochloric) acid • in a beaker • stir • continue adding until the zinc carbonate is in excess • shown by excess solid • and no more effervescence • filter (the reaction mixture) • to remove the excess zinc carbonate • heat the solution • using a water bath or electric heater • to crystallisation point • leave the solution to crystallise • pat crystals dry with filter paper		

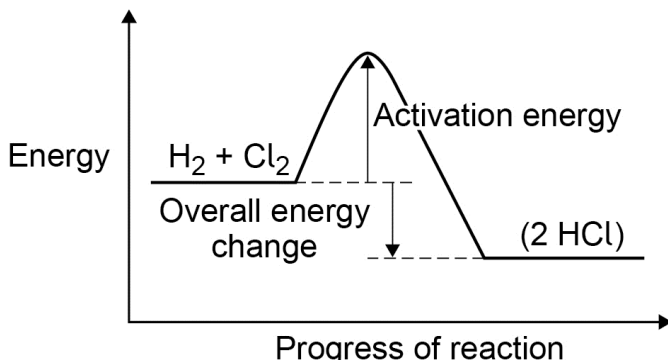
Question	Answers	Extra information	Mark	AO / Spec. Ref.
03.2	any two from: • zinc • zinc oxide • zinc hydroxide	allow Zn allow ZnO allow Zn(OH) ₂	2	AO2 4.4.2.3

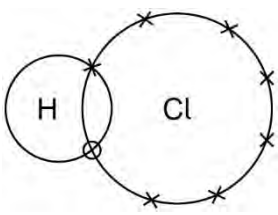
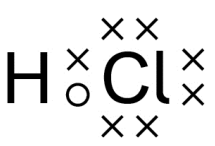
Total Question 3	8
-------------------------	----------

Question 4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
04.1	$436 + 346 - (2 \times 432)$ kJ/mol		1	AO2 4.5.1.3

Question	Answers	Extra	Mark	AO / Spec. Ref.
04.2	energy is needed to break bonds and energy is released when bonds form		1	AO1 4.5.1.3
	(and) the energy released is greater than the energy needed	allow the energy transferred in bond making is greater than the energy transferred in bond breaking allow 2×432 (kJ/mol) is greater than $436 + 346$ (kJ/mol) allow the overall energy change is negative	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
04.3	profile completed with product energy below reactant energy	ignore arrow heads	1	AO1
	activation energy labelled from reactant energy to top of curve		1	AO1
	overall energy change labelled from reactant energy to product energy		1	AO2
	an answer of  scores 3 marks			4.5.1.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
04.4	bonded pair of electrons in the overlap	allow any combination of x, o, e⁽⁻⁾, • for electrons do not accept molecules containing more than 2 atoms	1	AO1 4.2.1.4
	chlorine with 6 non-bonded electrons	do not accept if extra electrons on H an answer of  scores 2 marks or an answer of  scores 2 marks	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
04.5	(methane)			AO1 4.2.2.4 4.2.2.5
	methane has (much) smaller molecules		1	
	(so) has weaker intermolecular forces	do not accept reference to weak(er) covalent bonds	1	
	(so the intermolecular forces) need less energy to overcome	do not accept reference to breaking covalent bonds	1	
	(so) the boiling / melting point is lower (and methane is a gas)		1	
	OR			
	(poly(ethene))			
	poly(ethene) has (much) larger molecules (1)			
	(so) has stronger intermolecular forces (1)	do not accept reference to weak(er) covalent bonds		
	(so the intermolecular forces) need more energy to break (1)	do not accept reference to breaking covalent bonds		
	(so) the melting / boiling point is higher (and poly(ethene) is a solid) (1)			
Total Question 4			12	

Question 5

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.1	(the acid is only) partially ionised (in aqueous solution)		1	AO1 4.4.2.6

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.2	the mass of acid dissolved is doubled and the volume of the solution is halved		1	AO2 4.3.2.5

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.3	methyl orange from yellow to red / orange / pink OR phenolphthalein (1) from pink to colourless (1) OR litmus (1) from blue to red (1)	MP2 is dependent on the award of MP1 if no other marks awarded, allow 1 mark for universal indicator turns from purple / blue to green / yellow / orange / red	1 1	AO1 4.4.2.5 RPA2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.4	OH^-		1	AO1 4.4.2.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.5	(moles $\text{Na}_2\text{CO}_3 = \frac{25.0}{1000} \times 0.124$)			AO2 4.3.4 4.4.2.5 RPA2
	= 0.0031(0)		1	
	(moles $\text{HNO}_3 = 2 \times 0.0031(0)$)			
	= 0.0062(0)	allow correct use of an incorrectly determined number of moles of Na_2CO_3	1	
	(concentration =) $\frac{0.0062(0)}{23.6} \times 1000$	allow correct use of an incorrectly determined number of moles of HNO_3	1	
	= 0.262711864		1	
	= 0.263 (mol/dm ³)	allow an answer correctly rounded to 3 significant figures from an incorrect calculation which uses all the data in the question	1	
	alternative approach:			
	$\left(\text{ratio } \frac{\text{moles HNO}_3}{\text{moles Na}_2\text{CO}_3} = \right)$	allow inverted expression		
	$\frac{2}{1} = \frac{23.6 \times \text{concentration}}{25.0 \times 0.124} \quad (2)$	allow 1 mark for the expression with an incorrect mole ratio		
	(concentration =) $\frac{2 \times 25.0 \times 0.124}{23.6} \quad (1)$	allow correct use of the expression with an incorrect mole ratio		
	= 0.262711864 (1)			
	= 0.263 (mol/dm ³) (1)	allow an answer correctly rounded to 3 significant figures from an incorrect calculation which uses all the data in the question		

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.6	3.16×10^{-3} (mol/dm ³)		1	AO2 4.4.2.6

Question	Answers	Extra information	Mark	AO / Spec. Ref.
05.7	argon / Ar		1	AO2 4.1.2.4 4.2.1.2

Total Question 5	12
------------------	----

Question 6

Question	Answers	Mark	AO/ Spec. Ref
06.1	Level 3: A judgement, strongly linked and logically supported by a sufficient range of correct reasons, is given.	3–4	AO3 4.2.2.7 4.2.2.8 4.4.1.2
	Level 1: Relevant points are made. They are not logically linked.	1–2	
	No relevant content	0	
	Indicative content relevant points • silver is the best electrical conductor • aluminium is the least dense • aluminium is the least expensive • copper is a better conductor than aluminium or copper is almost as good a conductor as silver • copper is much less expensive than silver • overhead power cables need a low density metal • wiring in homes needs to be affordable • printed circuit boards only require small amounts of material judgements • use aluminium for overhead wires because of aluminium's low density and/or lower cost • use copper for domestic wiring because copper is a very good conductor and not too expensive • use silver only for small uses such as circuit boards due to high cost • copper is a good compromise between electrical conductivity and cost		

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.2	(metals have) delocalised electrons		1	AO1 4.2.1.5 4.2.2.8
	the electrons carry (electrical) charge	ignore current / electricity for charge	1	
	the electrons move through the structure / metal	ignore throughout for through	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
06.3	in alloys different sized atoms distort the layers / structure		1	AO3 4.2.2.7 4.2.2.8
	(so) the movement of (delocalised) electrons is restricted		1	

Total Question 6	9
-------------------------	----------

Question 7

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.1	$\text{Al}^{3+} + 3\text{e}^- \rightarrow \text{Al}$	allow multiples	1	AO2 4.1.1.1 4.4.3.3 4.4.3.5

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.2	sodium is more reactive than aluminium		1	AO3 4.4.3.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.3	water (molecules) break down	allow hydroxide ions for OH^- throughout	1	AO1 4.4.3.4
	(to) produce H^+ and OH^- (ions)		1	
	(so) OH^- (ions) are attracted / move to the positive electrode		1	
	(where) OH^- (ions) are discharged / oxidised to give oxygen (molecules)	allow (where) OH^- (ions) lose electrons to give oxygen (molecules)	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.4	(change) use measuring cylinders (instead of test tubes)	allow (inverted) burettes for measuring cylinders allow gas syringes for measuring cylinders	1	AO3 4.4.3.4
	(reason) because there is a scale (on the measuring cylinders)	allow measuring cylinder(s) measure volume	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
07.5	10 cm ³		1	AO2 4.3.5

Total Question 7	9
------------------	---

Question 8

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.1	(atoms of) argon have a stable arrangement of electrons	allow (atoms of) argon have a full outer shell (of electrons)	1	AO1 4.1.2.3 4.1.2.4 4.2.1.1
	(so) argon (atoms) do not share / transfer electrons		1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.2	PH ₃	allow H ₃ P	1	AO2 4.1.2.1 4.2.1.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.3		MP2 is dependent upon MP1 being awarded		AO3 4.1.2.3
	yes, because tellurium is towards the right of the periodic table	allow yes, because tellurium is in Group 6	1	
	(so) tellurium is a non-metal	allow (so) tellurium will gain electrons (from a metal)	1	
	OR			
	yes, because tellurium is in the same group as oxygen / sulfur (1)			
	(and) oxygen / sulfur will react with metals (1)	allow (so) tellurium is a non-metal allow (so) tellurium will gain electrons (from a metal)		
	OR			
	no, because tellurium is towards the bottom of the periodic table (1)			
	(so) tellurium is a metal (1)	allow (so) difficult for tellurium to gain electrons (from a metal) (1)		
	OR			
	cannot predict as tellurium is towards the bottom and to the right of the periodic table (1)			
	(so) don't know whether tellurium is a metal or non-metal (1)	allow (so) don't know whether tellurium will gain electrons		

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.4	any two from: - effervescence / fizzing / bubbles - barium disappears - forms a colourless solution - temperature increases	ignore references to floating / flames ignore produces a gas allow barium gets smaller allow barium moves around	2	AO3 4.1.2.1 4.4.1.2 4.4.2.1

Question	Answers	Extra information	Mark	AO / Spec. Ref.
08.5	$\text{Ba} + 2 \text{HCl} \rightarrow \text{BaCl}_2 + \text{H}_2$	allow multiples allow 1 mark for BaCl_2 allow 1 mark for H_2 ignore state symbols	3	AO2 4.1.1.1 4.4.1.2 4.4.2.1

Total Question 8	10
-------------------------	-----------

Question 9

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.1	(substance reduced) Fe_2O_3	allow iron oxide	1	AO2 4.4.1.1
	(reason) (Fe_2O_3) loses oxygen	MP2 is dependent upon MP1 being awarded	1	
		ignore Fe^{3+} gains electrons		

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.2	$\frac{3}{2} \times 12\text{g}$		1	AO2 4.3.1.1 4.3.2.1 4.3.2.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.3	A loses electrons and B^+ gains electrons		1	AO2 4.4.1.4

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.4	D		1	AO3 4.4.1.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.5	(metal) C		1	AO3 4.4.1.2 4.4.3.3
	(explanation) aluminium forms ions with a charge 3+	allow aluminium forms Al^{3+} (ions)	1	
	(so) 3 nitrate ions are needed for 1 aluminium ion	allow (so) 3 nitrate ions are needed to balance the 3+ charge on 1 aluminium (ion)	1	

Question	Answers	Extra information	Mark	AO / Spec. Ref.
09.6	(percentage atom economy =) $\frac{A_rX}{A_rX + 54} \times 100 = 77.3$		1	AO2 4.3.3.2
	$100 A_rX = 77.3 (A_rX + 54)$	allow $A_rX = 0.773 (A_rX + 54)$	1	
	$22.7 A_rX = 4174.2$	allow $0.227 A_rX = 41.742$	1	
	$A_rX = 184$	allow 183.8854626 correctly rounded to at least three significant figures	1	
	alternative approach 1: $(3M_r \text{ H}_2\text{O} = (3 \times 16) + (6 \times 1) =)$ 54 and (percentage = $100 - 77.3 =$) 22.7% (1) (total M_r of reactants =) $\frac{100}{22.7} \times 54$ (1) = 238 (1) ($A_rX = 238 - 54$) or $\left(A_rX = 238 \times \frac{77.3}{100} \right)$ = 184 (1)	allow correct use of an incorrectly determined value for $3M_r \text{ H}_2\text{O}$ and/or percentage of unwanted products allow correct use of an incorrectly determined value of total M_r of reactants and/or value for $3M_r \text{ H}_2\text{O}$ allow 183.8854626 correctly rounded to at least three significant figures		

	alternative approach 2: $(3M_r \text{ H}_2\text{O} = (3 \times 16) + (6 \times 1) =) 54$ and (percentage = $100 - 77.3 =$) 22.7% (1) $\left(\frac{1}{22.7} \times 54 =\right) 2.3788546$ (1) 2.3788546×77.3 (1) $= 184$ (1)	allow correct use of an incorrectly determined value for $3M_r \text{ H}_2\text{O}$ and/or percentage of unwanted products allow correct use of an incorrectly determined value for 1% of the total M_r of reactants allow 183.8854626 correctly rounded to at least three significant figures		
--	--	---	--	--

Total Question 9	12
-------------------------	-----------

Question 10

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.1	(nanoparticles) any two from: • have a higher surface area to volume ratio • less (material) needed (for the same effect) • more light gets through	allow converse arguments for fine particles allow a thinner coating is needed	2	AO3 4.2.4.2

Question	Answers	Extra information	Mark	AO / Spec. Ref.
10.2	($M_r \text{ TiO}_2 =$) 80		1	AO2 4.3.1.2 4.3.2.1 4.3.2.2 4.3.5
	(conversion 100 kg $\Rightarrow$) 100 000 (g)		1	
	$\left(\text{moles TiO}_2 = \frac{100\,000}{80} = \right)$ 1250	allow correct use of an incorrectly determined M_r allow correct use of an incorrect / no conversion of mass	1	
	(moles $\text{Cl}_2 = 1250 \times 2 =$) 2500	allow correct use of an incorrectly determined number of moles of TiO_2	1	
	(volume $\text{Cl}_2 =$) 2500×24 = 60 000 (dm^3)	allow correct use of an incorrectly determined number of moles of Cl_2	1	

Total Question 10	8
--------------------------	----------